

5FAM

Automatic Case Sealer with Four flap closure



Features and benefits

- Can be easily integrated with high speed batch production line -Increased productivity
- Four Flap Closer eliminates manpower for flap closing
- Regulatory cum centering conveyor to regulate the flow of cartons & regulate them on horizontal axis prior to taping
- Twin mast column for greater stability during operation
- Separate Top & Bottom Drive for perfect taping
- Uniform & controlled pressure during taping
- Twin Flap Squeeze Rollers provides additional squeezing for perfect top alignment
- Belt speed of 18 m/minute as per international norms
- Inbuilt Tool Box- Ease of maintenance

SIGNODE®

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Technical Specifications

Machine Specification	5FAM- Top & Bottom Drive	5FAM- Side Drive
Taping Head	2"/2.5"/3"	2"/2.5"/3"
Length	2100 mm	2080 mm
Width	570 mm	800 mm
Height	1530 mm	1530 mm
Weight	298 Kg	298 Kg
Color	RAL 6000 & RAL 1021 Yellow (Moving Parts)	RAL 6000 & RAL 1021 Yellow (Moving Parts)
Drive Motor	0.25 HP, 2 No.	0.25 HP, 3 No.
Machine Through put	Up to 21 Cartons/ Min (Depending on Length)	Up to 10 Cartons/ Min (Depending on Length)
Utility Requirements		
Air Requirement	6 Bar	6 Bar
Air Consumption	0.8 Litres/ Cycle	0.8 Litres/ Cycle
Power Supply	415 V AC, 3 Phase, 50 Hz	415 V AC, 3 Phase, 50 Hz
Power Consumption	0.4KW	0.6 KW
Tap Roll Length	65 M/ 650 M/ 1000 M	65 M/ 650 M/ 1000 M
Case Dimensions		
Length	200 mm - 570 mm	200 mm - 570 mm
Width	200 mm -450 mm	170 mm - 450 mm
Height	150 mm -500 mm	175 mm - 500 mm
Weight	5- 40 Kg	5- 40 Kg
Carton Ply	Min 3 Ply	Min 3 Ply

User friendly

- Quick, simple & tool free adjustment for varying carton sizes
- Self-centering side guides for accurate centering
Positive top and bottom drive to ensure sealing of tall and heavy cartons, in addition to regular cartons
Telescopic legs for height adjustment
- Works with high tack tapes too
- Easy top belts replacements

Safety

- Emergency Stop Pushbutton
- Belt Guards for operator safety
- Optional MS(wire mesh) /Polycarbonate Safety Guards for Operational safety
- Optional Motorized up/down of top drive movement for ease of operation
- Optional No/ Low Tape indicator reduces changeover downtime

 **SIGNODE®**

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